



HELIOCUT™

Two-Piece Nozzle

- HelioCut's two-piece nozzle quickly and effectively establishes an arc while creating a fully static electrical path for your electrode

High Contact Force (HCF) Electrode

- HelioCut's motionless electrode creates a stronger, more secure connection to your torch

HCF Improves Electrical Conductivity

- Decreases Consumable wear
- Longer Life at Lower Cost

HelioCut™ consumables suitable for

- Hypertherm® Duramax® torches on:
- Powermax45XP® Powermax65® Powermax85®
- Available for both hand-held & mechanized applications

1
**GREAT
BRAND**

Introducing the Next Generation

2
**GREAT
OPTIONS**

**HelioCut™
Traditional
& HelioCut™
One Cartridge**



HELIOCUT™ ONE

Benefits

- One simple cartridge replaces 5 individual parts
- No expensive torch adaptor required
- One cartridge eliminates parts assembly mistakes

Streamline Your Work

- One amperage — One Part #
- Always be sure you're using the correct stack-up
- No guesswork over which consumable to replace
- More time on the job – less time setting up

HelioCut™ One cartridges suitable for

- Hypertherm® Duramax® torches on:
- Powermax45XP® Powermax65® Powermax85® Powermax105®
- Available for both hand-held & mechanized applications

AMERICAN TORCH TIP®

6212 29th Street East, Bradenton, FL

P: 941-753-7557

E: Sales@attcusa.com

AmericanTorchTip.com

CREATING A BETTER
EXPERIENCE



- Hypertherm® Powermax45XP®
- Hypertherm® Powermax65®
- Hypertherm® Powermax85®
- Hypertherm® Powermax105®

HOW TO ORDER

HELIOCUT CONSUMABLES				
Shield	Retaining Cap	Nozzle	Swirl Ring	Electrode
20-0818 Drag	20-0854 Drag	20-0941 45 amp	20-0857	20-0842
20-0817 Mech	20-0953 Mech	20-0819 65 amp		
20-0817-S Low Profile		20-0816 85 amp		



HELIOCUT ONE	
Drag Cutting	
Cartridge	Part #
45 Amp	20-8927
65 Amp	20-8931
85 Amp	20-8935
105 Amp	20-8937

HELIOCUT ONE	
Mechanized Cutting	
Cartridge	Part #
45 Amp	20-8925
65 Amp	20-8930
85 Amp	20-8934
105 Amp	20-8936



Also available in easy Start-Up Kits*

HELIOCUT STARTUP KITS	
Kit Amperage	Part #
45 Amp Kit	20-9945
65 Amp Kit	20-9965
85 Amp Kit	20-9985



* For optimal performance, the use of HelioCut shield and retaining cap is recommended.

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