

AFH STYLES

Cut Metal Thickness	Cut Oxy Drill Size	Cutting Oxygen PSIG	Cutting Oxygen SCFH	Fuel Gas PSIG	Speed I.P.M.	Standard Size
1/4-3/8"	68	70/80	66/70	2/4	20/22	00
1/2"	65	75/80	80/90	2/4	20/22	0
5/8"	60	75/80	110/130	3/5	19/22	0
1"	56	80/85	160	3/5	17/22	1
1 1/2"	54	80/85	230	4/7	16/19	2
2"	52	80/85	340	4/7	15/16	3
3-4"	49	85/95	480	5/9	12/15	4
5"	44	85/95	500	5/9	12/15	5



AFS STYLES

Cut Metal Thickness	Cut Oxy Drill Size	Cutting Oxygen PSIG	Cutting Oxygen SCFH	Fuel Gas PSIG	Speed I.P.M.	Standard Size
1/8"	72	60/70	55/65	2/4	22/24	000
1/4-3/8"	68	70/80	66/70	2/4	20/22	00
1/2"	65	75/80	80/90	2/4	20/22	0
5/8"	60	75/80	110/130	3/5	19/22	0
1"	56	80/85	160	3/5	17/22	1
1 1/2"	54	80/85	230	4/7	16/19	2
2"	52	80/85	340	4/7	15/16	3
3-4"	49	85/95	480	5/9	12/15	4
5"	44	85/95	500	5/9	12/15	5
6"	38	85/95	540	6/10	10/13	6
12"	31	90/95	600	7/12	8/10	8

