

## **CUT CHARTS**

Compatible with **Airco**®

## **AFH STYLES**

Cut Metal Thickness	Cut Oxy Drill Size	Cutting Oxygen PSIG	Cutting Oxygen SCFH	Fuel Gas PSIG	Speed I.P.M.	Standard Size
1/4-3/8"	68	70/80	66/70	2/4	20/22	00
1/2"	65	75/80	80/90	2/4	20/22	0
5/8"	60	75/80	110/130	3/5	19/22	0
1"	56	80/85	160	3/5	17/22	1
1 1/2"	54	80/85	230	4/7	16/19	2
2"	52	80/85	340	4/7	15/16	3
3-4"	49	85/95	480	5/9	12/15	4
5"	44	85/95	500	5/9	12/15	5

## **AFS STYLES**

Cut Metal Thickness	Cut Oxy Drill Size	Cutting Oxygen PSIG	Cutting Oxygen SCFH	Fuel Gas PSIG	Speed I.P.M.	Standard Size
1/8"	72	60/70	55/65	2/4	22/24	000
1/4-3/8"	68	70/80	66/70	2/4	20/22	00
1/2"	65	75/80	80/90	2/4	20/22	0
5/8"	60	75/80	110/130	3/5	19/22	0
1"	56	80/85	160	3/5	17/22	1
1 1/2"	54	80/85	230	4/7	16/19	2
2"	52	80/85	340	4/7	15/16	3
3-4"	49	85/95	480	5/9	12/15	4
5"	44	85/95	500	5/9	12/15	5
6"	38	85/95	540	6/10	10/13	6
12"	31	90/95	600	7/12	8/10	8



† American Torch Tip Company is in no way affiliated with the above-named manufacturer(s). References to the above-named machines, torches and numbers are for your convenience only. American Torch Tip is not necessarily authorized by the above-named manufacturer(s) to provide replacement parts. Most parts advertised for sale are made by, or for, American Torch Tip Company and other parts, as indicated, are original parts manufactured by the above-named OEM and are simply being resold by American Torch Tip Company. Part numbers followed by an \* are manufactured by the respective OEM.

**OXY-FUEL**