

124 STYLES

Light preheat, for clean surfaces; straight line and shape cutting. Four (4) preheat flames.

Material Thickness	Tip Size	Drill Size	Oxygen PSI	Oxygen CFH	Fuel PSI	Fuel CFH	Cutting Speed Range (IPM)
1/8"	00	69 (.029)	30	32	3	6	18-20
1/4"	0	64 (.036)	30	51	3	9	16-18
3/8"	1	57 (.043)	30	73	3	12	15-17
3/4"	2	55 (.052)	40	113	3	14	11-13 1/2
1 1/4"	3	53 (.059)	40	166	3	16	10-12
1 1/2"	3	53 (.059)	45	180	3	16	9-11
2"	3	53 (.059)	50	195	3	16	7-9

