## CREATING A BETTER EXPERIENCE

## VICTOR ${ }^{\oplus}$ BULLDOG $^{\text {™ }}$ STYLE Scrap Tips



## BENEFITS OF USE

## LOWER CONSUMABLES COST

Even more cost-efficient than OEM stock scrap cutting tips.

## LESS DOWN TIME

Slag-resistant tip reduces time for consumablechange outs.

100\% TESTED AND MADE IN THE U.S.A.
All American Torch Tip products are 100\% performance-and-leak-tested.

## SUPER TOUGH CONSTRUCTION

High-quality two-piece design brass and copper construction with heavy walls for superior thermal wear resistance.

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## SPECS

## TYPE

Extra heavy duty scrap cutting tip

TIP SERIES
L.G. 2 Piece

## CUTTING RANGE

Up to 14 " (204 mm)

## USES

Great for Scrap cutting/
Heavy cutting

## GAS TYPES

Alternative fuel (gases other than acetylene) i.e. Propylene, propane, natural gas


## CUT CHART INFORMATION

| Part \# | Metal Thickness |  | Tip Size | Cutting Oxygen |  | Preheat Oxygen |  | Fuel Pressure |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | (inch) | (cm) |  | (PSIG) | (SCFH) | (PSIG*) | (SCFH) | (PSIG) | (SCFH) |
| VBN-3 | 2.5 | 6.4 | 3 | 40/50 | 150/200 |  | 23/140 | 6/12 | 12/65 |
| VBN-4 | 3 | 7.6 | 4 | 40/50 | 210/250 |  | 23/140 | 6/12 | 12/65 |
| VBN-5 | 5 | 12.7 | 5 | 45/55 | 300/360 |  | 23/140 | 6/12 | 12/65 |
| VBN-6 | 8 | 20.3 | 6 | 55/65 | 450/500 |  | 23/140 | 6/12 | 12/65 |
| VBN-8 | 10 | 25.4 | 8 | 60/70 | 750/850 |  | 44/240 | 10/18 | 22/110 |
| VBN-10 | 12 | 30.5 | 10 | 45/55 | 1000/1200 |  | 44/240 | 10/18 | 22/110 |
| VBN-12 | 14 | 35.6 | 12 | 45/55 | 1150/1350 |  | 44/240 | 10/18 | 22/110 |

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[^0]:    $\dagger$ American Torch Tip Company is in no way affiliated with the above-named manufacturer(s). References to the above-named machines, torches and numbers are for your convenience only. American Torch Tip is not necessarily authorized by the above-named manufacturer(s) to provide replacement parts. Most parts advertised for sale are made by, or for, American Torch Tip Company and other parts, as indicated, are original parts manufactured by the above-named OEM and are simply being resold by American Torch Tip Company.

