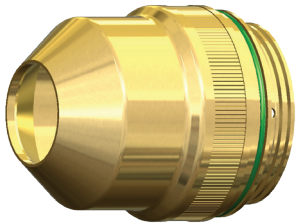


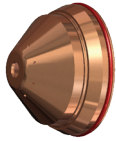
130A STAINLESS STEEL BEVEL

N₂ PLASMA N₂ SHIELD

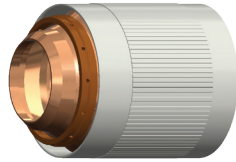
Plasma gas inlet:
120psi/8.4bar
Shield gas inlet:
120PSI/8.4bar



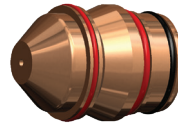
Shield Cap
90-0637



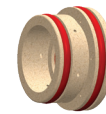
Shield
60-0738



Nozzle Retaining Cap
220739*



Nozzle
90-0656



Swirl Ring
90-0179



Electrode
60-0606



Water Tube
90-0571

ENGLISH

Thickness Inches	Prewlow		Cutflow		Minimum Clearance Inches	Torch-to-Work Inches	Cutting Speed Inches/Minute	Initial Pierce Height		Pierce Delay Sec			
	N2 Gas	N2 Gas	N2 Gas	N2 Gas				In	Factor				
1/4	19	51	75	63	0.080	0.120 - 0.400	75	0.240	200	0.3			
3/8							55			0.5			
1/2							30			0.280	0.8		
5/8										Edge Start Recommended			
3/4													

† American Torch Tip Company is in no way affiliated with the above-named manufacturer(s). References to the above-named machines, torches and numbers are for your convenience only. American Torch Tip is not necessarily authorized by the above-named manufacturer(s) to provide replacement parts. Most parts advertised for sale are made by, or for, American Torch Tip Company and other parts, as indicated, are original parts manufactured by the above-named OEM and are simply being resold by American Torch Tip Company. Part numbers followed by an * are manufactured by the respective OEM.

METRIC

Thickness mm	Prewlow		Cutflow		Minimum Clearance mm	Torch-to-Work mm	Cutting Speed mm/Minute	Initial Pierce Height		Pierce Delay Sec
	N2 Gas	N2 Gas	N2 Gas	N2 Gas				mm	Factor	
6	19	51	75	63	2.0	3.0 - 10.0	1960	6.0	200	0.3
10							1300			0.5
12						900	7.0			0.8
15						670	Edge Start Recommended			
20						305				

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